



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	482	9784A11	CRANKSHAFT	1	5
2		NSS	NOT SOLD SEPARATE, Wear S	1	5
3	30	67923T	BEARING, Ball (Lower)	1	5
4	53	67446	RING	1	5
5	39	816106	RING	7	SN# 0T979999 & Below
5	39	843198001	SEAL RING	7	SN# 0T980000 & Up
6	28	91800	KEY, Woodruff	1	5
7	25	35126	O-RING	1	2,5
8	31	88270A 1	RACE ASSEMBLY	2	5
9		NSS	NOT SOLD SEPARATE, Needl	2	5
10	2720	881055T 3	PISTON ASSEMBLY	3	(Starboard - Standard)
10	2720	889640A02	PISTON ASSEMBLY	AR	(Starboard - .015 Oversize)
10	2720	889642A02	PISTON ASSEMBLY	AR	(Starboard - .030 Oversize)
10	2720	881054T 3	PISTON ASSEMBLY	3	(Port - Standard)
10	2720	889639A02	PISTON ASSEMBLY	AR	(Port - .015 Oversize)
10	2720	889641A02	PISTON ASSEMBLY	AR	(Port - .030 Oversize)
11	40	841202	RING	12	5
12	39	827179A12	RING SET, PISTON	1	(Standard)
12	39	875252A12	RING SET, PISTON	1	(.015 Oversize)
12	39	875257A12	RING SET, PISTON	1	(.030 Oversize)
13	647	822373A 7	CONNECTING ROD ASSEMBLY	6	SN# 1B070681 & Below
13	647	822373A09	CONNECTING ROD	6	SN# 1B070682 & Up
14	10	94320	SCREW, (.375-24 x 1.250)	12	5
15	31	43012A 1	BEARING/CAGE KIT	6	5
16		NSS	NOT SOLD SEPARATE, Needl	96	5
17	12	88263	THRUST WASHER,	12	5
18	29	88258001	BEARING, Needle	204	5
19	31	816773A 2	BEARING ASSEMBLY (Upper)	1	5
20	26	859093	SEAL	1	5
21	25	823683	O-RING	1	2,5
-	27	832934A00	POWERHEAD GASKET SET	1	
-		854198A04	POWERHEAD	1	(200)
-		877869A04	POWERHEAD	1	(225)